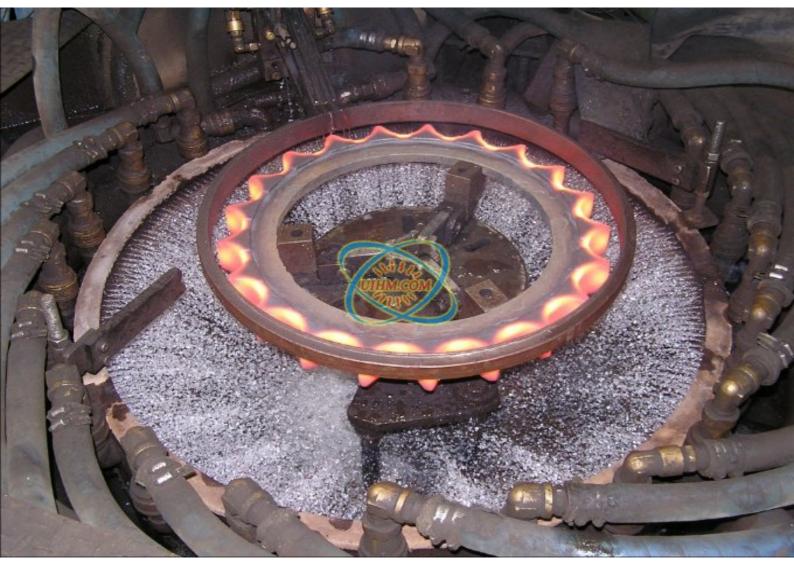
high frequency induction quenching for wheel gear

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